

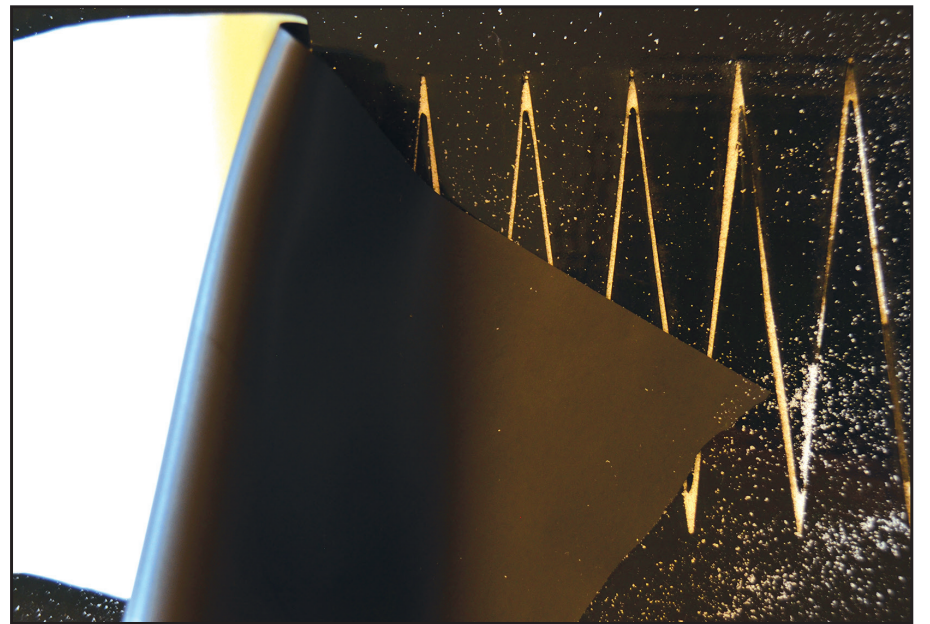
**STEP 1:** Prepare the press by placing a piece of silicone paper on the platen. Align the belt cover side facing up so that there is a ¼” to ½” space between the tip of the finger and the joint.



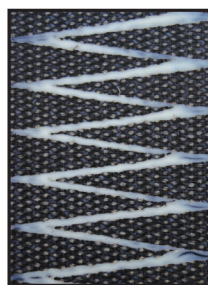
**STEP 2:** Apply a generous coating of the UNIBSPLICE™ Adhesive Powder across the splicing area.



**STEP 3:** Using a putty knife spread the UNIBSPLICE™ Adhesive Powder across the entire joint area making sure that the UNIBSPLICE™ Powder fully saturates the opening between the fingers joint.



**STEP 4:** Carefully remove all excess UNIBSPLICE™ Adhesive Powder with a putty knife. Make sure the finger areas are still fully saturated.



**STEP 5:** Place a piece of PVC foil on top of the splice area making sure that it covers all excess UNIBSPLICE™ Adhesive Powder as this will stick to the press.\* Place on the PVC film a 0.5mm thick Silicon Cloth.

### COOKING INSTRUCTIONS

Set Temperature ..... 180° C  
Dwell Time ..... 2 minutes  
Cooling Temperature ..... 60° C  
Pressure ..... 2 Bar

\*Press must be assembled with UNIBSPLICE™ PVC foil above the belt and silicone release paper below the belt in order to prevent UNIBSPLICE™ Adhesive Powder from sticking to press.

\*Tests run by Flexco, hot splicing conducted with Aero® Splicing Press.

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